

Crown Bevcan, Europe & Middle East

www.crowncork.com

Status: **Approved**

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Version Number: **2**

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Component Weight :	<b>2.49g</b>
Compound Weight :	<b>21mg +/- 6</b>
Nominal Material Thickness :	<b>0.208mm</b>
Component Lacquered Material Thickness :	<b>0.218mm nom.</b>
Minimum Peaking Pressure :	<b>6.2bar</b>
Minimum Vent Pressure :	<b>6.2bar</b>
Internal Lacquer Specification :	<b>PVC Free</b>
External Lacquer Specification :	<b>Epoxy</b>
Lining Compound Specification :	<b>Water Based</b>
Compound Placement :	<b>High on Shoulder (HOS)</b>
Stacking Rate :	<b>26 +/- 2 per 50.8mm</b>



**202 ISE - LOE**  
Large Aperture

## End Specification

Entity Code	Entity Description	Value	Tolerance
ED	Curl External Diameter	59.33 mm	±.25
EL	Curl Tip Diameter	57.66 mm	min.
EB	Curl Height	1.98 mm	±.15
HK	Converted Countersink Depth	6.17 mm	±.13
EJ	Compound Shoulder Clearance	5.60 mm	±.50
EK	Compound Edge Clearance	1.00 mm	±.50

